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furnace, or sintering machine discharge end any visible emissions which exhibit greater than 20 percent opacity.

(b) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility that uses a sulfuric acid plant to comply with the standard set forth in §60.183, any visible emissions which exhibit greater than 20 percent opacity.

§ 60.185 Monitoring of operations.

- (a) The owner or operator of any primary lead smelter subject to the provisions of this subpart shall install and operate:
- (1) A continuous monitoring system to monitor and record the opacity of gases discharged into the atmosphere from any blast furnace, dross reverberatory furnace, or sintering machine discharge end. The span of this system shall be set at 80 to 100 percent opacity.
- (2) A continuous monitoring system to monitor and record sulfur dioxide emissions discharged into the atmosphere from any sintering machine, electric furnace or converter subject to \$60.183. The span of this system shall be set at a sulfur dioxide concentration of 0.20 percent by volume.
- (i) The continuous monitoring system performance evaluation required under §60.13(c) shall be completed prior to the initial performance test required under §60.8.
- (ii) For the purpose of the continuous monitoring system performance evaluation required under §60.13(c), the reference method referred to under the Relative Accuracy Test Procedure in Performance Specification 2 of appendix B to this part shall be Method 6. For the performance evaluation, each concentration measurement shall be of one hour duration. The pollutant gases used to prepare the calibration gas mixtures required under Performance Specification 2 of appendix B, and for calibration checks under §60.13(d), shall be sulfur dioxide.
- (b) Two-hour average sulfur dioxide concentrations shall be calculated and recorded daily for the twelve consecutive two-hour periods of each operating

- day. Each two-hour average shall be determined as the arithmetic mean of the appropriate two contiguous one-hour average sulfur dioxide concentrations provided by the continuous monitoring system installed under paragraph (a) of this section.
- (c) For the purpose of reports required under §60.7(c), periods of excess emissions that shall be reported are defined as follows:
- (1) Opacity. Any six-minute period during which the average opacity, as measured by the continuous monitoring system installed under paragraph (a) of this section, exceeds the standard under §60.184(a).
- (2) Sulfur dioxide. Any two-hour period, as described in paragraph (b) of this section, during which the average emissions of sulfur dioxide, as measured by the continuous monitoring system installed under paragraph (a) of this section, exceeds the standard under \$60.183.

[41 FR 2340, Jan. 15, 1976, as amended at 48 FR 23611, May 25, 1983; 54 FR 6668, Feb. 14, 1989]

§ 60.186 Test methods and procedures.

- (a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).
- (b) The owner or operator shall determine compliance with the particulate matter, sulfur dioxide (SO_2), and visible emission standards in §§ 60.182, 60.183, and 60.184 as follows:
- (1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.85 dscm (30 dscf).
- (2) The continuous monitoring system of $\S60.185(a)(2)$ shall be used to determine the SO_2 concentrations on a dry basis. The sampling time for each run shall be 2 hours, and the average SO_2 concentration for the 2-hour period shall be computed as in $\S60.185(b)$. The monitoring system drift during the run may not exceed 2 percent of the span value.

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(3) Method 9 and the procedures in $\S 60.11$ shall be used to determine opacity.

[54 FR 6669, Feb. 14, 1989]

Subpart S—Standards of Performance for Primary Aluminum Reduction Plants

SOURCE: 45 FR 44207, June 30, 1980, unless otherwise noted.

§ 60.190 Applicability and designation of affected facility.

- (a) The affected facilities in primary aluminum reduction plants to which this subpart applies are potroom groups and anode bake plants.
- (b) Except as provided in paragraph (c) of this section, any affected facility under paragraph (a) of this section that commences construction or modification after October 23, 1974, is subject to the requirements of this subpart.
- (c) An owner or operator of an affected facility under paragraph (a) of this section may elect to comply with the requirements of this subpart or the requirements of subpart LL of part 63 of this chapter.

[42 FR 37937, July 25, 1977, as amended at 45 FR 44206, June 30, 1980; 62 FR 52399, Oct. 7, 1997]

§ 60.191 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

Aluminum equivalent means an amount of aluminum which can be produced from a Mg of anodes produced by an anode bake plant as determined by §60.195(g).

Anode bake plant means a facility which produces carbon anodes for use in a primary aluminum reduction plant.

Potroom means a building unit which houses a group of electrolytic cells in which aluminum is produced.

Potroom group means an uncontrolled potroom, a potroom which is controlled individually, or a group of potrooms or potroom segments ducted to a common control system.

Primary aluminum reduction plant means any facility manufacturing aluminum by electrolytic reduction.

Primary control system means an air pollution control system designed to remove gaseous and particulate flourides from exhaust gases which are captured at the cell.

Roof monitor means that portion of the roof of a potroom where gases not captured at the cell exit from the potroom.

Total fluorides means elemental fluorine and all fluoride compounds as measured by reference methods specified in §60.195 or by equivalent or alternative methods (see §60.8(b)).

§ 60.192 Standard for fluorides.

- (a) On and after the date on which the initial performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any affected facility any gases containing total fluorides, as measured according to §60.195, in excess of:
- (1) 1.0 kg/Mg (2.0 lb/ton) of aluminum produced for potroom groups at Soderberg plants: except that emissions between 1.0 kg/Mg and 1.3 kg/Mg (2.6 lb/ton) will be considered in compliance if the owner or operator demonstrates that exemplary operation and maintenance procedures were used with respect to the emission control system and that proper control equipment was operating at the affected facility during the performance tests;
- (2) 0.95 kg/Mg (1.9 lb/ton) of aluminum produced for potroom groups at prebake plants; except that emissions between 0.95 kg/Mg and 1.25 kg/Mg (2.5 lb/ton) will be considered in compliance if the owner or operator demonstrates that exemplary operation and maintenance procedures were used with respect to the emission control system and that proper control equipment was operating at the affected facility during the performance test; and

(3) 0.05 kg/Mg (0.1 lb/ton) of aluminum equivalent for anode bake plants.

(b) Within 30 days of any performance test which reveals emissions which fall between the 1.0 kg/Mg and 1.3 kg/Mg levels in paragraph (a)(1) of this section or between the 0.95 kg/Mg and 1.25